TOWN OF WAYLAND - TOWN CLERK'S OFFICE NOTICE OF MEETINGS OF TOWN BOARDS/COMMITTEES/COMMISSIONS Posted in accordance with the provisions of the Open Meeting Law

PLEASE TYPE OR PRINT LEGIBLY

NAME OF BOARD/COMM:	Long Range Planning Working Group for Town Owned Parcels
FILED BY:	Colleen Sheehan
DATE OF MEETING:	Friday November 7, 2014
TIME OF MEETING:	8:30 A.M.
PLACE OF MEETING:	Wayland Town Building

<u>NOTE:</u> Notices and agendas are to be posted at least 48 hours in advance of the meetings <u>excluding</u> Saturdays, Sundays, and legal holidays. Please keep in mind the Town Clerk's business hours of operation and make the necessary arrangements to be sure this notice is received and stamped in an adequate amount of time.

AGENDA

Long Range Planning Working Group for Town Owned Parcels

Note: Items may not be discussed in the order listed or at the specific time estimated.

8:30 A.M. Call to order

8:35 A.M. Public Comment

8:40 A.M. How to address immediate needs - bridge the gap between now and when a permanent long range planning committee is appointed; and preparation of a presentation of this working groups recommendations to FinCom on November 12th to possibly be used by Planning Board when reporting back to BOS on same issue on November 17th.

9:45 A.M. Members' Reports and topics not reasonably anticipated within 48 hours of meeting

9:50 A.M. Review minutes, set next meeting dates

10:00 A.M. Adjourn